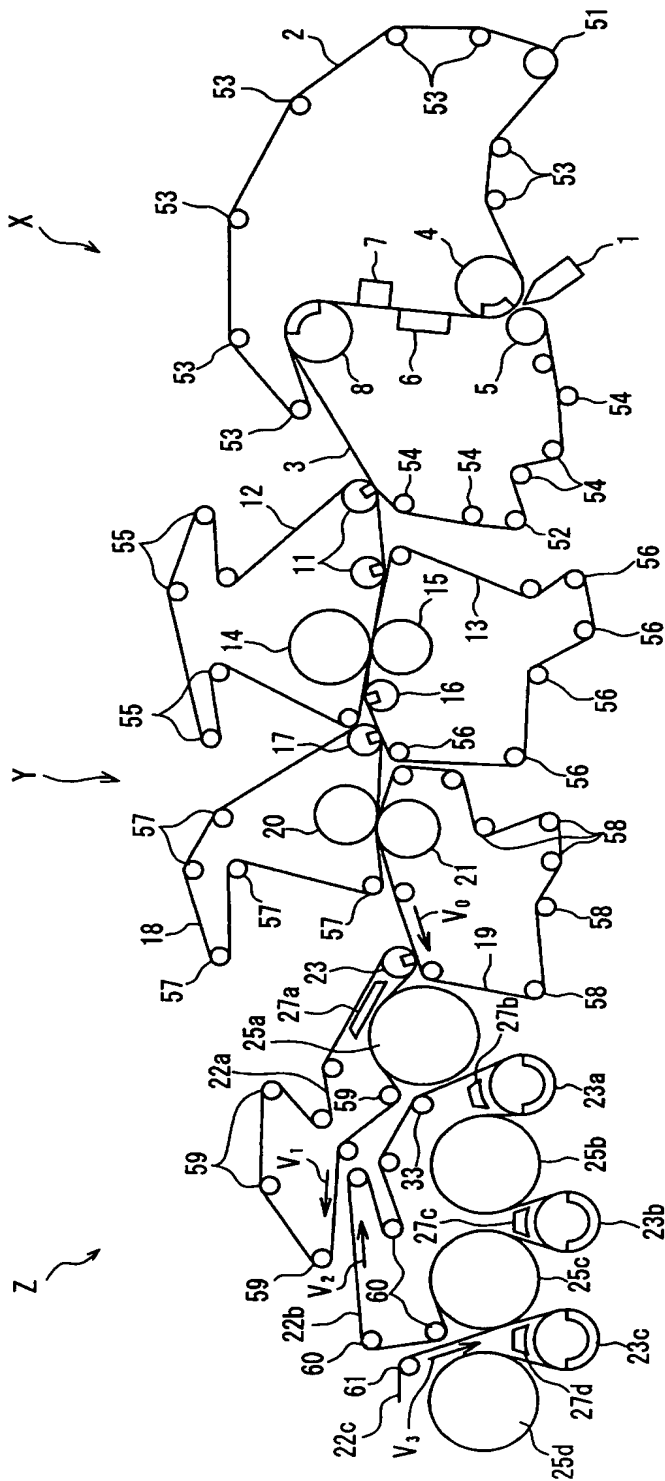
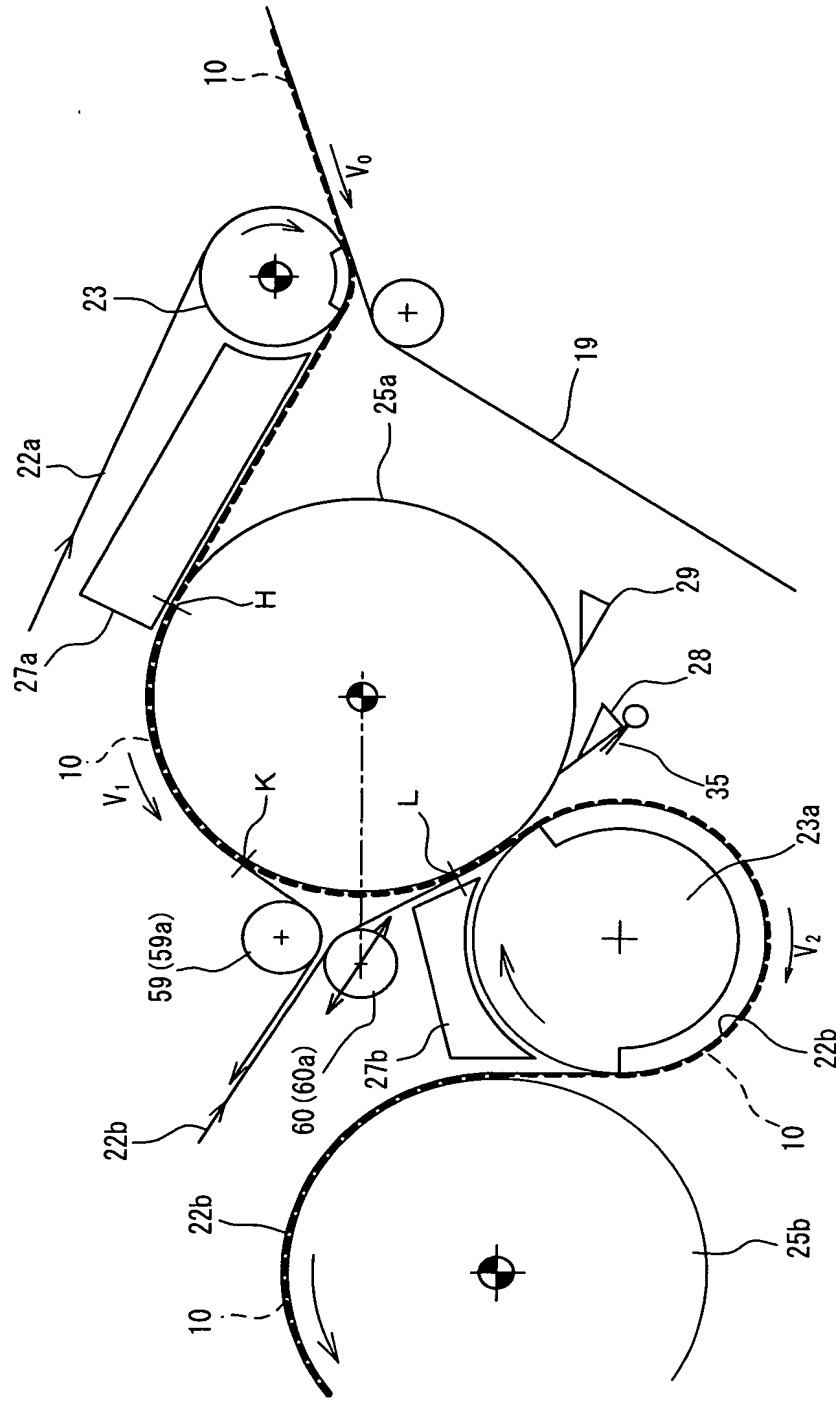


FIG. 1



- 12, 13, 18, 19: FELT (BELTS)
- 14, 15, 20, 21: PRESS ROLLS (PRESS UNITS)
- 22a~22c: CANVAS (BELTS)
- 25a~25d: DRYER CYLINDERS (DRYER UNITS)
- V_0 : SPEED OF BELT BEING TRANSFERRED ALONG LAST PRESS
- V_1 : SPEED OF BELT BEING TRANSFERRED ALONG FIRST DRYER CYLINDER
- V_2 : SPEED OF BELT BEING TRANSFERRED ALONG SECOND DRYER CYLINDER
- X: WIRE PART (WEB FORMING PROCESS)
- Y: PRESS PART (DEWATERING PROCESS)
- Z: DRYER PART (DRYING PROCESS)

FIG. 2



10:WET WEB

19:FELT (BELTS)

22a, 22b: CANVAS (BELTS)

25a, 25b: DRYER CYLINDERS (DRYER UNITS)

V_0 : SPEED OF BELT BEING TRANSFERRED ALONG LAST PRESS

V_1 : SPEED OF BELT BEING TRANSFERRED ALONG FIRST DRYER CYLINDER

V_2 : SPEED OF BELT BEING TRANSFERRED ALONG SECOND DRYER

FIG. 3

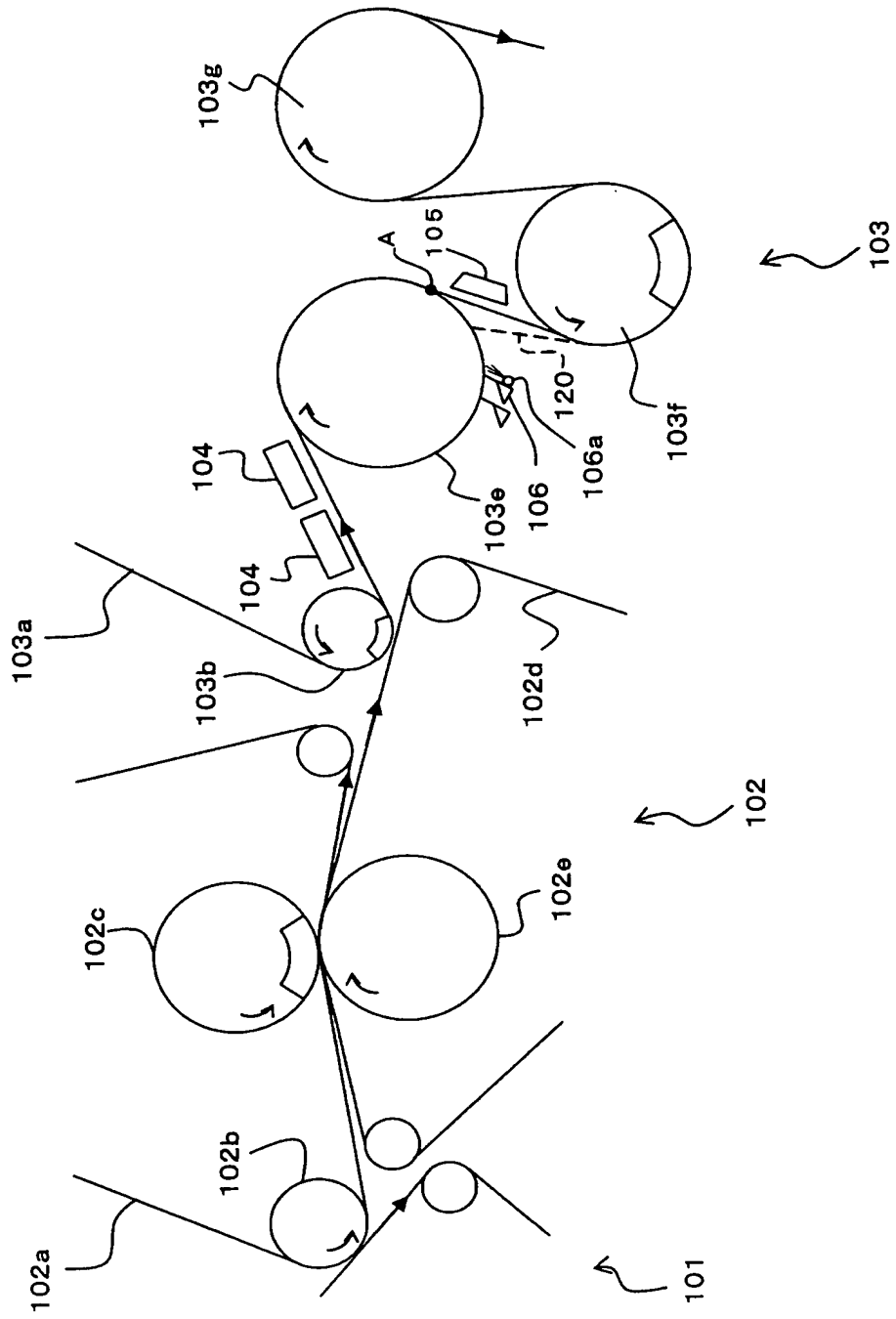


FIG. 4

